SPI Process Type Statistical Analysis Summary

							Objections:						Mod Time			Age, Open		
Process Type	**Qty**	**Mods**	**FAR**	**W/Ds**	**Open**	**Overage**	**AF**	**Army**	**Navy**	**NASA**	**DLA**	**DCMA**	**Avg**	**Sigma**	**CV**	**Avg**	**Sigma**	**CV**
Business-CostDataReporting	30	18	1	11	1	1	4	3	4	0	0	6	153	89	58%	565	591	105
Business-Direct Billing	83	78	0	4	1	1	0	0	0	0	0	0	52	71	137%	114	273	239
Business-Earned Value Mgmt System	33	30	4	3	0	0	0	0	0	0	0	0	137	92	67%	211	314	149
Business-FARA/FASA	24	14	4	8	2	1	3	1	3	0	4	1	139	130	94%	450	435	97%
Business-General	104	70	22	27	7	3	7	9	7	1	0	3	162	140	87%	447	512	115
Business-Gov't Property	116	33	75	46	37	2	10	9	14	0	1	12	143	202	142%	927	584	63%
Business-Patent Reporting	12	6	2	3	3	2	1	1	2	0	0	0	130	23	18%	451	467	104
Business-Reps & Certs	36	22	19	12	2	1	0	0	2	1	1	0	178	149	84%	615	602	98%
Business-Small Disadvantaged	16	11	7	5	0	0	0	0	0	2	0	0	190	324	171%	561	634	113
Business-Subcontracting	62	45	14	15	2	0	1	0	2	2	1	3	187	212	113%	482	535	111
Business-Subcontracting-ACO Consent	25	11	18	9	5	1	0	1	0	1	1	0	397	329	83%	859	537	62%
Business-Subcontracting-Enabling	19	17	0	0	2	2	0	0	0	0	0	0	162	75	47%	194	120	62%
Business-TINA	5	1	4	4	0	0	1	1	1	0	0	2	259			1202	549	46%
Engineering-Audits	3	2	0	1	0	0	1	0	0	0	0	0	663	108	16%	860	350	41%
Engineering-Configuration Mgmt	98	70	0	27	1	1	10	5	11	1	2	6	179	133	74%	493	534	108
Engineering-Drawings	26	16	0	8	2	2	2	1	2	0	0	0	165	106	64%	517	502	97%
Engineering-General	28	18	0	6	4	4	0	0	1	0	1	1	179	160	89%	415	413	99%
Engineering-Management	9	7	0	2	0	0	0	1	0	0	0	0	128	60	47%	406	557	137
Environmental-AP2I-JGAPP	13	9	0	2	2	0	0	0	0	1	0	0	75	65	87%	292	366	126
Environmental-SPI	12	9	1	3	0	0	0	0	0	0	0	0	136	95	70%	373	440	118
Logistics-General	22	15	1	6	1	0	0	0	0	0	0	0	118	50	42%	426	493	116
Logistics-Marking	10	8	0	1	1	0	0	0	0	0	0	0	149	82	55%	263	390	148
Logistics-Packaging	58	34	0	19	5	5	5	10	10	0	5	6	167	150	90%	531	504	95%
Logistics-Parts/Material Mgmt	86	77	2	8	1	0	0	1	1	0	1	2	151	106	70%	252	325	129
Manufacturing-Electronic Fabrication	46	38	0	8	0	0	0	0	0	0	0	0	155	99	64%	314	405	129
Manufacturing-ESD Protection	19	17	0	2	0	0	0	0	0	0	0	0	157	100	64%	256	335	131
Manufacturing-General	84	64	0	16	4	3	1	5	2	2	5	0	106	67	63%	274	396	145
Manufacturing-Management	26	23	0	3	0	0	0	0	0	0	0	0	139	61	44%	273	385	141
Manufacturing-Painting/Coating	38	32	0	6	0	0	1	1	0	0	1	0	124	59	48%	260	347	133
Manufacturing-Soldering/Welding	118	97	1	20	1	1	3	0	3	1	1	5	141	96	68%	318	431	136
Manufacturing-Wiring	13	11	0	2	0	0	0	1	0	0	1	0	202	214	106%	271	303	112
Quality System	152	137	0	14	1	0	0	0	1	3	0	1	140	86	62%	237	336	142
Quality-Calibration	82	77	0	5	0	0	0	0	0	0	0	0	132	70	53%	210	317	151
Quality-General/Multiple Processes	110	94	0	16	0	0	4	2	9	0	1	3	124	89	72%	288	421	146
Quality-Inspection	64	55	1	9	0	0	3	2	4	0	1	0	125	97	77%	280	415	148
Quality-Non Conforming Material/MRB	41	34	0	7	0	0	0	0	1	0	1	1	138	66	48%	327	446	137
Quality-Supplier	31	26	0	5	0	0	0	0	0	0	0	0	175	136	77%	333	407	122
Safety	20	19	1	1	0	0	0	0	0	0	0	1	186	135	73%	238	266	112
Software	48	29	0	19	0	0	5	6	4	1	1	3	219	166	76%	678	602	89%
Testing	43	34	0	8	1	1	2	1	2	1	1	2	161	142	88%	343	416	121
Total/Avg/Max/Min:	1865	1408	177	371	86	33	64	61	86	17	30	58	146	125	86%	390	484	124